



Dart Aerospace Ltd.
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D2282-043
Job Sheet 205667



Part No: D2282-043

Job Qty: 6 pcs

DAS
24
9-89

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/16/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/14/20

Description:

Type: Stock

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	6 pcs	2/14/20		0.00	2.47	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Feb 25/20
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	6 pcs	2/14/20		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		EL
160	Packaging 3-1 - Stock - B4B	6 pcs	2/14/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		



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Container No: S258446



Part No: D2282-043

Job No: 205667

Serial No/Batch: S258446

Revision:
Inspector:

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				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
170 QC 21 - SA	6 pcs	2/14/20	0.00 0.00	QC 21 - SA - 21	FEB 28 2020
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 100 - Large Fab 1 (Weld per dwg A/R S.S. rod Batch: <u>M136585</u>) 1-Weld as per D2282-043 Saddle Assembly Descriptions: A/RER316L SS Filling Rod _____ Dwg Rev: _____ Grind weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE PAD TO BUFF PART*** 120 - QC9 (QC9- Inspect visual per QSI004- Fusion Welds) 160 - Packaging3 (Identify as per dwg & Stock Location: _____) LOCATION : GA 170 - QC21 (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2281	Jack Saddle	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	5241893	
D2282-7	Tube	12 pcs (2 ea)	100-Large Fab - Welded Assy-1	5246773	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Large Fab - Welded Assy-1	D2281	6	60	0	
	D2282-7	12	179	0	
Part Specifications					
Specifications could not be found.					

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DEPARTMENT/PROCESS		Engineering	
Part No. _____		Cross tube		Water Jet	
		Small Fab		Supplier	
		Finishing		Quality	
Date: _____		Skid-tube		MRB (QSI042)	
Sequence #: _____		Machining			
		Large Fab			
		Use-as-is			
Description Work Order Deviation		QTY Affected: _____		Completed By	
		Disposition		Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause		FAULT CATEGORY			
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing	
Handling/Presservation	Cracks	Broken/Damage/Defect	Weld	Finish	
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread	
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up		
Human Factors	Other/Details:				